

# Automotive

Ferrite and Powder Cores  
in EVs and (P)HEVs



SAMWHA ELECTRONICS



## About Samwha Electronics

Since its establishment in 1976, Samwha Electronics has been the leading manufacturer of soft magnetic cores and the core materials for electronics parts by striving to become the world's most prestigious brand.

Our main product site and head quarter is located in Korea but in order to establish production and sales base to be globalized, we have established and made an effort to stabilize China factory. By that effort, now we have become the most cost-effective and best performance company.

With specialized technologies and developing various magnetic materials to meet EVs and (P)HEVs requirements, Samwha Electronics has started to produce high performance ferrite and powder materials for OBCs, LDCs. Ferrite cores and magnetic powder cores (MPC) with High Flux(Ni-Fe), Sendust (Fe-Si-Al), Super Flux (Fe-Si) materials are under mass production.

Samwha Electronics will make continuous efforts to achieve customer satisfaction by supplying high-efficiency products that meet the needs of the eco-friendly automobile market.





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### Samwha Electronics makes superior materials and cores for EVs, (P)HEVs

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# Materials Selection Guide for Automotive

| Applications                                                                   | Usage                      | Preferred materials         | Main core shapes                           | Mainly required characteristics      |
|--------------------------------------------------------------------------------|----------------------------|-----------------------------|--------------------------------------------|--------------------------------------|
| Evs and (P)HEVs<br>- On Board Chargers (OBCs)<br>- Low DC/DC Converters (LDCs) | PFC                        | PL-13<br>PL-15<br>High Flux | PQ, EER cores<br>Toroids                   | High Saturation                      |
|                                                                                | Rectifier IGBT/FET         | PL-15<br>Super Flux         | EE cores<br>Toroids                        | High Saturation                      |
|                                                                                | Inverters                  | PL-15                       | EE cores                                   | Low losses                           |
|                                                                                | Inductors                  | PL-13<br>PL-15              | PQ cores<br>EER(ETD) cores<br>Planer cores | High Saturation<br>Low losses        |
|                                                                                | Main Transformers          | PL-13<br>PL-15<br>PL-17YH   | PQ cores<br>EER(ETD) cores<br>Planer cores | Low Losses in Wide temp. range       |
|                                                                                | Common mode Filters/chokes | SM-70T<br>SM-85T<br>SM-100T | Toroids<br>EE cores                        | High Curie Temperature               |
|                                                                                | EMC suppression            | SM-70T                      | Toroids                                    | High Impedance                       |
|                                                                                | Current transformers       | SM-70T                      | EP cores                                   | High permeability                    |
| Electric Power Steering                                                        | Filters                    | SM-85T<br>Sendust           | Square cores<br>Toroids                    | High permeability<br>High saturation |
| Battery Management System (BMS)                                                | Common mode Filters/chokes | SM-70T                      | Toroids<br>EER cores                       | High permeability                    |
|                                                                                | Transformers               | PL-13                       | EFD cores<br>EE cores                      | Low losses                           |
| Quick Charger                                                                  | PFC                        | High Flux                   | Large Toroids                              | Low losses<br>High saturation        |
|                                                                                | Inductor                   | PL-13                       | EE cores                                   | High saturation                      |
|                                                                                | Transformer                | PL-13                       | PQ cores                                   | Low Losses                           |
|                                                                                | EMI Filter                 | SM-70T                      | Toroids                                    | High Impedance                       |
| Low Frequency antenna                                                          | Antenna                    | SM-23T<br>SM-43T            | BAR cores                                  | Temperature stability                |
| Motor inverters                                                                | Common mode Filters/chokes | SM-70T<br>SM-85T<br>SM-100T | Toroids                                    | High Curie Temperature               |
|                                                                                | Gate drive transformers    | PL-13<br>PL-15              | E cores                                    | Low Losses SMD types                 |
| Battery Junction box                                                           | Bus bars                   | SM-70T<br>SM-85T            | U cores<br>Rectangular shapes<br>SS cores  | High Impedance                       |
| Wireless charging                                                              | Common mode Filters/chokes | SM-70T<br>SM-85T<br>SM-100T | Toroids                                    | High Impedance                       |



## ◆ **Benefit of Samwha Ferrite Cores**

### ● **Power Materials for LDCs and OBCs**

#### **1. PL-13 : Moderate Flux Density and Core losses**

PL-13 material has a moderate saturation magnetic flux density and low core losses over the entire temperature range, making it an excellent choice for any type of electric vehicle. This material shows the best efficiency at frequencies below 200kHz.

#### **2. PL-15 : Higher Flux density and lowest core losses at 100 degree Celsius**

High Flux Density of PL-15 helps to achieve high output while reducing the volume of the core. By slowing down saturation even at high currents, it reduces the heat generated by transformers and inductors, allowing for more reliable designs.

#### **3. PL-17YH : Extremely Low Losses at wide temperature range**

Our power material, PL-17YH shows a stable overall performance without sudden energy loss at room temperature as well as at high temperatures of 140 degrees or higher. This enables maximum efficiency in a wide temperature range required by eco-friendly vehicles.

### ● **Low Frequency (LF) Antenna**

#### **1. SM-23T : Stable permeability regardless of temperature change**

SM-23 material maintains certain characteristics from extreme sub-zero temperatures to desert regions where the hot sun shines. Due to this high reliability, it is widely applied to LF antennas.

#### **2. SM-43T : Higher permeability and insensitive to temperature changes**

SM-43T with permeability of 4300 can be a good choice if you need higher permeability than SM-23T, which shows 2300 of permeability. SM-43T also has very little change in both low and high temperature range, so it is also a proper material to LF antennas.

### ● **High Curie Temperature Materials**

#### **1. SM-70T : Higher Curie temperature, more than 180 degree Celsius**

Filters used in electric vehicles must maintain electromagnetic properties even at high temperatures. Since SM-70T does not lose its unique characteristics even at 180 degrees Celsius, designers can use it with confidence.

#### **2. SM-85T : Higher permeability with high Curie temperature**

The higher the permeability, the wider the range of applications for designers. In addition, materials with high permeability show high impedance characteristics. This SM-85T material also maintains its properties up to 180 degrees Celsius.

#### **3. SM-100T : Higher Curie temperature with permeability of 10000**

Generally, the higher the Curie temperature, the lower the permeability. However, our SM-100T is a material that can withstand temperatures up to 145 degrees Celsius, making it a great option for designers.



## OBCs

The battery should be charged from a standard power outlet, no matter what kinds of type, battery electrical vehicles and plug-in hybrid electrical vehicles. The On-Board Charger (OBC) provides the means to recharge the battery from the AC mains either at home or from outlets found in private or public charging stations.

On-Board Chargers should be met to the today's requirement which need highest possible efficiency and reliability. The goal is to make charging faster with smaller space and weight.

Samwha Electronics has a wide offer of discrete soft ferrites cores including cost-effective and energy-efficient solutions for implementing these challenging converters.

PL-13, PL-15 and PL-17YH materials have good performance at high temperature, so they are widely used for modern design of electrical vehicles.

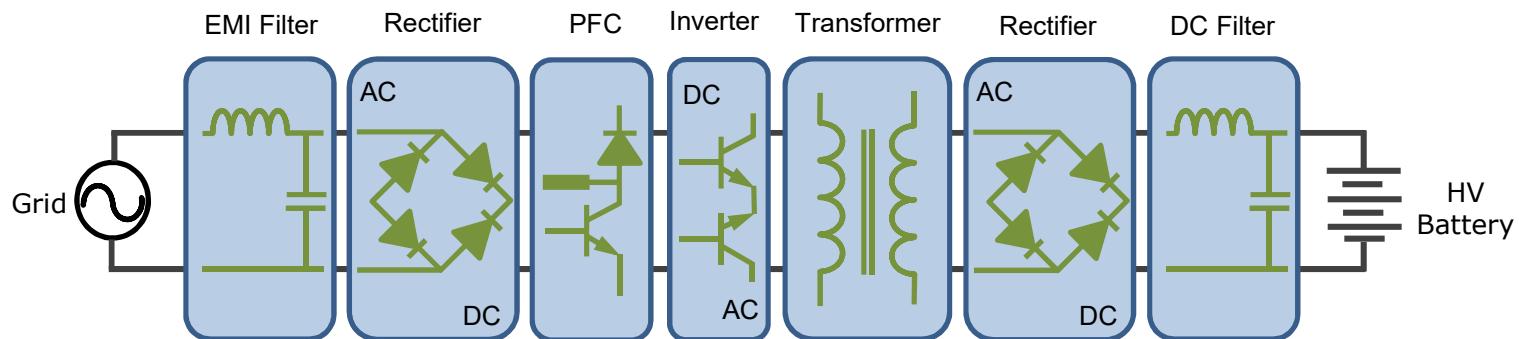


Fig 1. Simplified diagram of On Board Chargers(OBCs)

## LDCs

LDCs are a low-voltage DC/DC converters that consists of a DC input and DC output devices in a HEV/EV/FCEV vehicles. It converts the accumulated electrical energy into a low voltage, HV to 48V, HV to 12V, and 48V to 12V in the various configurations of electric vehicles, and supplies the operating power of the vehicle electric load. The key design requirements for DC-DC converters are low losses, high efficiency, low volume and light weight.

Samwha Electronics has a suitable materials such as PL-13, PL-15 and PL-17YH that meets these requirements and has built up a cooperative relationship with customers for a long time.

We are confident that our various shapes and materials which accumulated over the years will help our customers design effective and efficient.

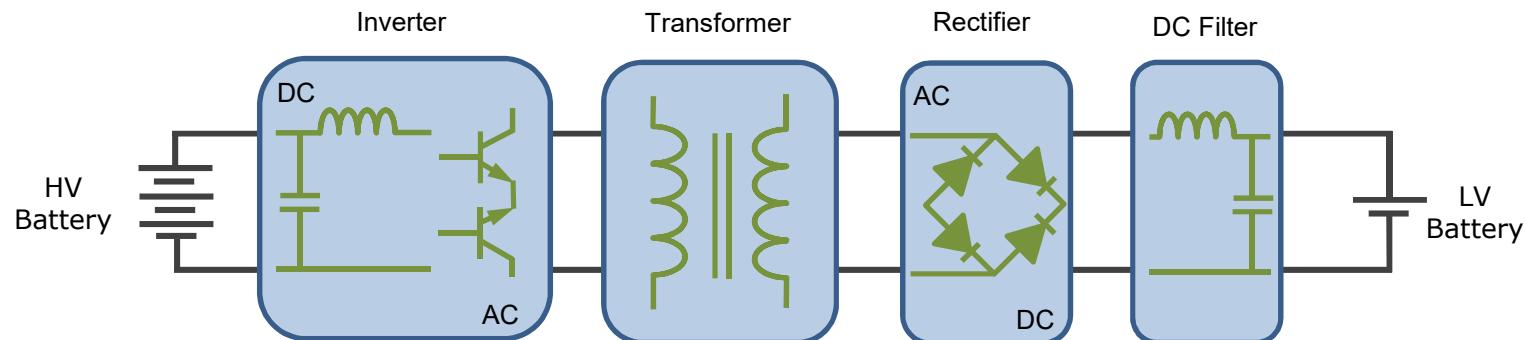


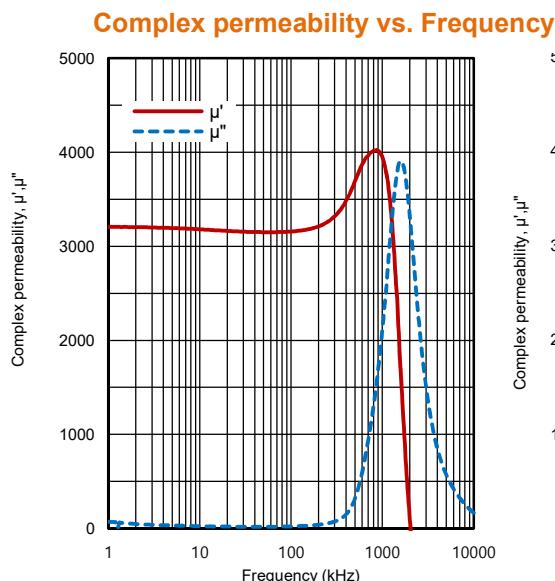
Fig 2. Simplified diagram of Low DC/DC Converters(LDCs)



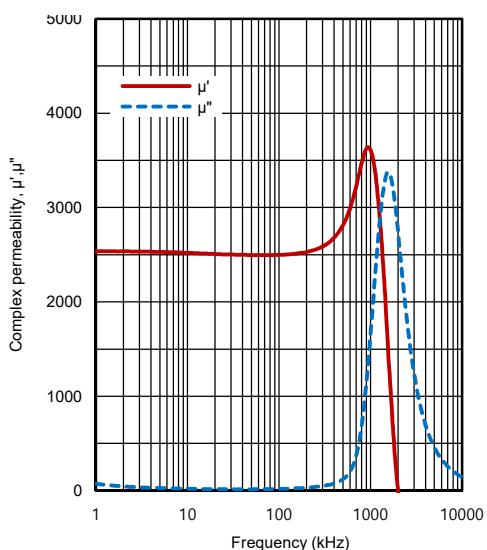
# Power Materials for OBCs and LDCs

| Characteristics                      | Symbol      | Unit              | Conditions | PL-13                | PL-15                | PL-17YH              |  |
|--------------------------------------|-------------|-------------------|------------|----------------------|----------------------|----------------------|--|
| Initial permeability                 | $\mu_{iac}$ | kW/m <sup>3</sup> | 25°C       | 3200 ±25%            | 2500 ±25%            | 3300 ±25%            |  |
| Core loss<br>(100kHz, 200mT)         | Pcv         |                   | 25°C       | 400                  | 600                  | 350                  |  |
|                                      |             |                   | 80°C       | 300                  | 320                  | 280                  |  |
|                                      |             |                   | 100°C      | 340                  | 250                  | 310                  |  |
|                                      |             |                   | 120°C      | 400                  | 350                  | 350                  |  |
| Saturation flux density<br>(1194A/m) | Bs          |                   | 25°C       | 520                  | 530                  | 530                  |  |
| Remanence                            | Br          | mT                | 100°C      | 410                  | 420                  | 420                  |  |
|                                      |             |                   | 25°C       | 60                   | 150                  | 55                   |  |
| Coercivity                           | Hc          | A/m               | 25°C       | 8                    | 10                   | 7                    |  |
| Curie temperature                    | Tc          | °C                |            | > 220                | > 230                | > 220                |  |
| Density                              | d           | kg/m <sup>3</sup> |            | 4.90×10 <sup>3</sup> | 4.90×10 <sup>3</sup> | 4.90×10 <sup>3</sup> |  |
| Resistivity                          | $\rho$      | Ω·m               | 25°C       | > 7.0                | > 5.0                | > 7.0                |  |

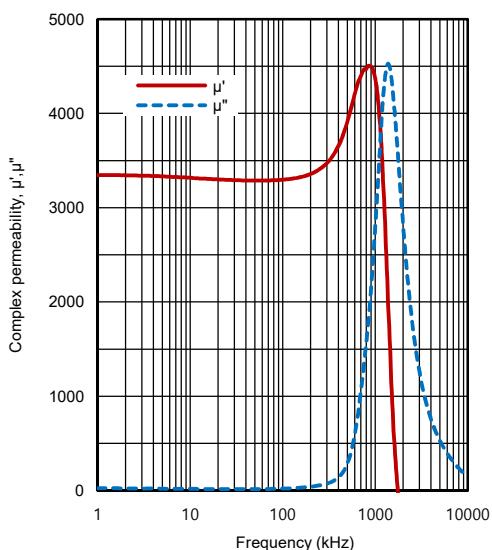
**PL-13**



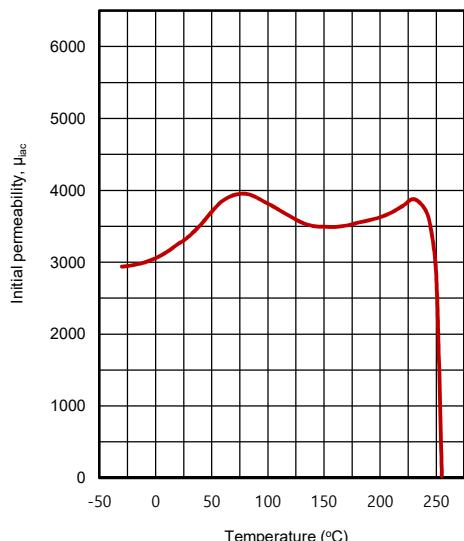
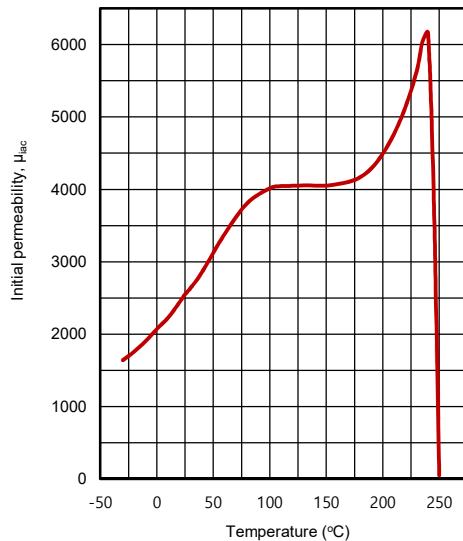
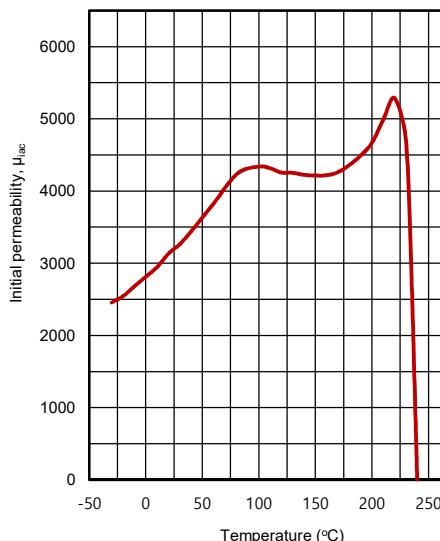
**PL-15**



**PL-17YH**



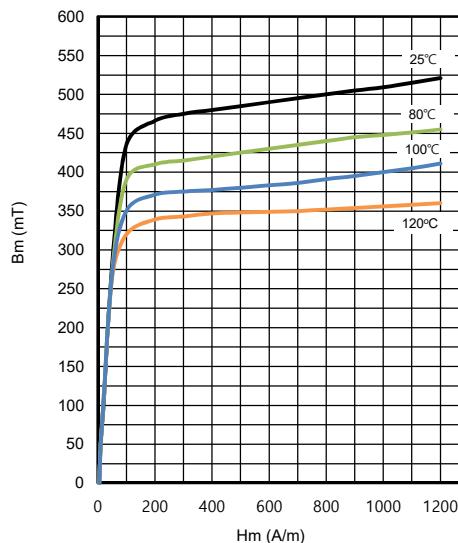
**Initial permeability vs. Temperature**



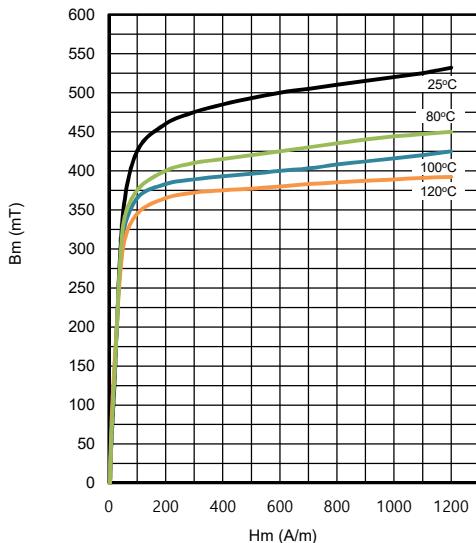
# Power Materials for OBCs and LDCs

**PL-13**

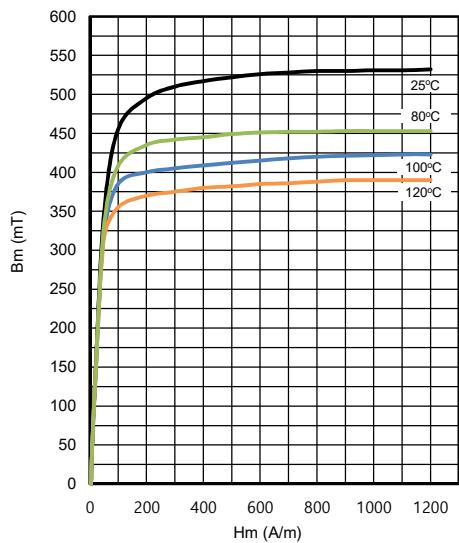
**Bm vs. Hm**



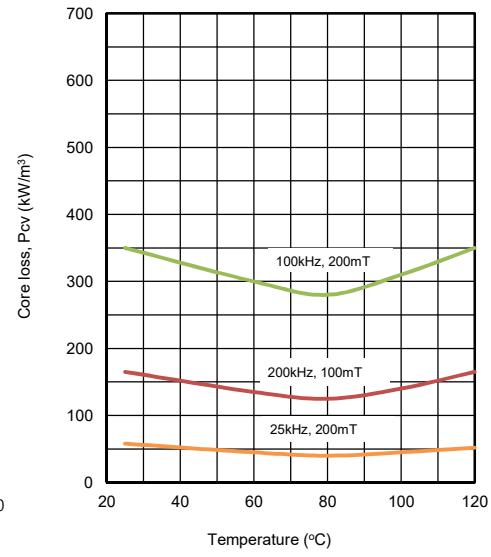
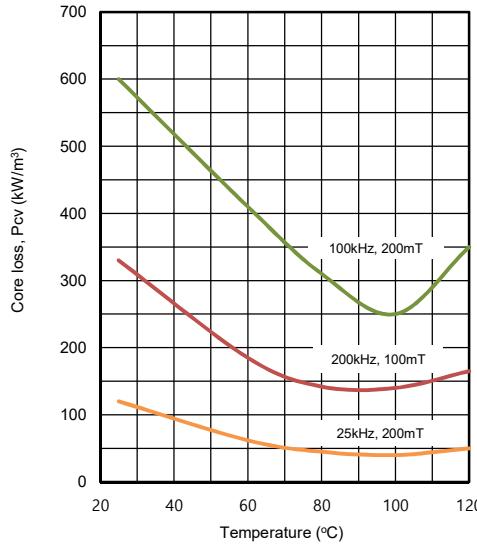
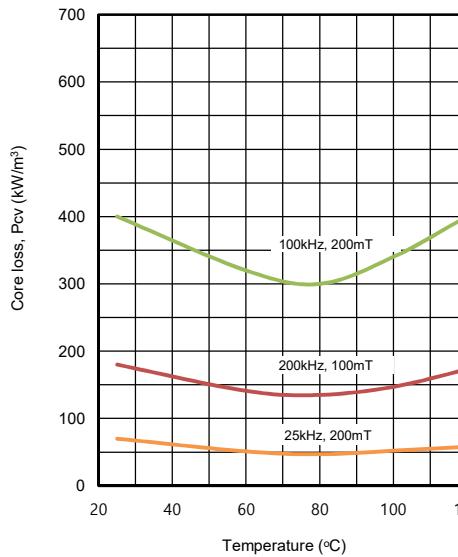
**PL-15**



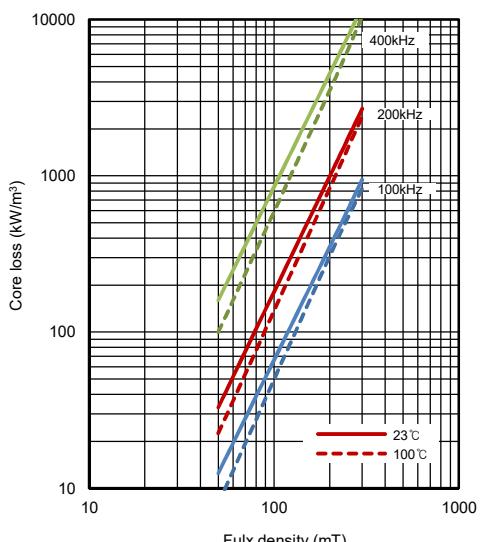
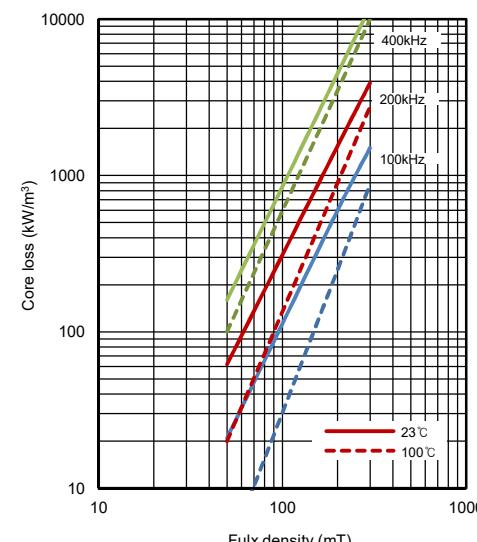
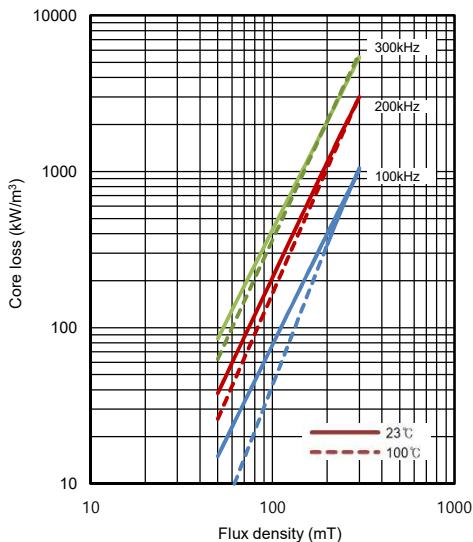
**PL-17YH**



**Core loss vs. Frequency**



**Core loss vs. Flux density**

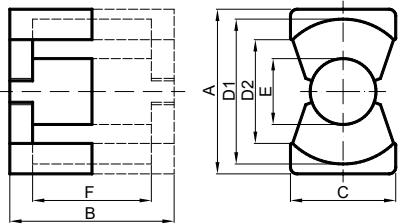


## Products List for OBCs and LDCs

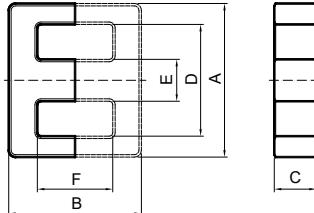
| Part no.       | Available materials   | A     | B     | C     | D, D1 | D2 (min) | E     | F     | Fig. |
|----------------|-----------------------|-------|-------|-------|-------|----------|-------|-------|------|
| PQ1716         | PL-13, PL-15, PL-17YH | 17.00 | 16.20 | 11.00 | 13.00 | 9.00     | 7.00  | 10.30 | PQ   |
| PQ2020         | PL-13, PL-15, PL-17YH | 20.50 | 20.20 | 14.00 | 18.00 | 12.00    | 8.80  | 14.30 | PQ   |
| PQ2625         | PL-13, PL-15, PL-17YH | 26.50 | 24.75 | 19.00 | 22.50 | 15.50    | 12.00 | 16.10 | PQ   |
| PQ3019         | PL-13, PL-15, PL-17YH | 30.00 | 19.00 | 20.50 | 25.25 | 18.50    | 13.30 | 13.00 | PQ   |
| PQ3220         | PL-13, PL-15, PL-17YH | 32.00 | 20.55 | 22.00 | 27.50 | 19.00    | 13.45 | 11.50 | PQ   |
| PQ3230         | PL-13, PL-15, PL-17YH | 32.00 | 30.35 | 22.00 | 27.50 | 19.00    | 13.45 | 11.50 | PQ   |
| PQ3535         | PL-13, PL-15, PL-17YH | 35.10 | 34.75 | 26.00 | 32.00 | 23.50    | 14.35 | 25.00 | PQ   |
| PQ3813         | PL-13, PL-15, PL-17YH | 38.00 | 13.00 | 21.32 | 32.80 | 25.84    | 14.30 | 7.00  | PQ   |
| PQ4040         | PL-13, PL-15, PL-17YH | 40.50 | 39.75 | 28.00 | 37.00 | 28.00    | 14.90 | 29.50 | PQ   |
| PQ5050         | PL-13, PL-15, PL-17YH | 50.00 | 49.95 | 32.00 | 44.00 | 31.50    | 20.00 | 36.10 | PQ   |
| PQ5550         | PL-13, PL-15, PL-17YH | 55.00 | 49.95 | 32.00 | 49.00 | 38.50    | 20.00 | 36.10 | PQ   |
| PQ6060         | PL-13, PL-15, PL-17YH | 60.48 | 60.60 | 39.20 | 50.62 | 35.14    | 28.00 | 46.60 | PQ   |
| PQ7070         | PL-13, PL-15, PL-17YH | 70.00 | 65.40 | 40.00 | 60.00 | 46.70    | 30.00 | 49.40 | PQ   |
| EE4242         | PL-13, PL-15, PL-17YH | 42.00 | 42.40 | 20.00 | 29.50 | -        | 12.20 | 30.00 | EE   |
| EE5555         | PL-13, PL-15, PL-17YH | 55.15 | 55.00 | 24.70 | 38.10 | -        | 16.95 | 37.60 | EE   |
| EE6565         | PL-13, PL-15, PL-17YH | 65.15 | 65.00 | 27.00 | 45.10 | -        | 19.65 | 45.20 | EE   |
| EE7066         | PL-13, PL-15, PL-17YH | 70.00 | 33.00 | 31.60 | 48.60 | -        | 21.50 | 22.20 | EE   |
| EE8076         | PL-13, PL-15, PL-17YH | 80.00 | 76.10 | 20.00 | 60.00 | -        | 20.00 | 56.10 | EER  |
| EER3032(ETD29) | PL-13, PL-15, PL-17YH | 29.80 | 31.60 | 9.50  | 22.70 | -        | 9.50  | 22.00 | EER  |
| EER3435(ETD34) | PL-13, PL-15, PL-17YH | 34.20 | 34.60 | 10.80 | 26.30 | -        | 10.80 | 24.20 | EER  |
| EER3940(ETD39) | PL-13, PL-15, PL-17YH | 39.10 | 39.60 | 12.50 | 30.10 | -        | 12.50 | 29.20 | EER  |
| EER4045        | PL-13, PL-15, PL-17YH | 40.00 | 44.80 | 13.30 | 29.70 | -        | 13.30 | 30.80 | EER  |
| EER4445(ETD44) | PL-13, PL-15, PL-17YH | 44.00 | 44.60 | 14.80 | 33.30 | -        | 14.80 | 33.00 | EER  |
| EER4950(ETD49) | PL-13, PL-15, PL-17YH | 48.70 | 49.40 | 16.30 | 37.00 | -        | 16.30 | 36.20 | EER  |
| EER5455(ETD54) | PL-13, PL-15, PL-17YH | 54.50 | 55.20 | 18.90 | 41.20 | -        | 18.90 | 40.40 | EER  |
| EER6062(ETD59) | PL-13, PL-15, PL-17YH | 59.80 | 62.00 | 21.65 | 44.70 | -        | 21.65 | 45.00 | EER  |

Other shapes and materials are available.

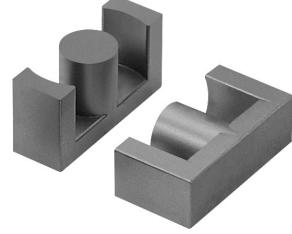
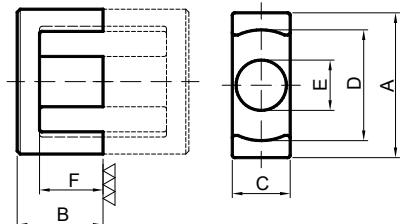
PQ



EE



EER



# High Curie Temperature Materials

Electric vehicles are composed of power conversion devices such as inverters, converters, OBCs, and LDCs, as well as charging modules, and require high-voltage power.

The high-voltage battery charged through an external quick charger and OBCs. HV battery supply electricity to the LDC, motor control unit, etc. through the power conversion device and BUS BARs. In this process, the function of the filter is essential, and a ferrite material that maintains high-performance impedance characteristics even in a high-temperature environment is required.

The high curie temperature and high permeability materials produced by Samwha Electronics are designed to exhibit performance up to 145~180 degree Celsius without losing its inherent properties. The customer can easily select the material that implements the required electromagnetic properties according to the permeability and will be satisfied with the performance.

## Material characteristics

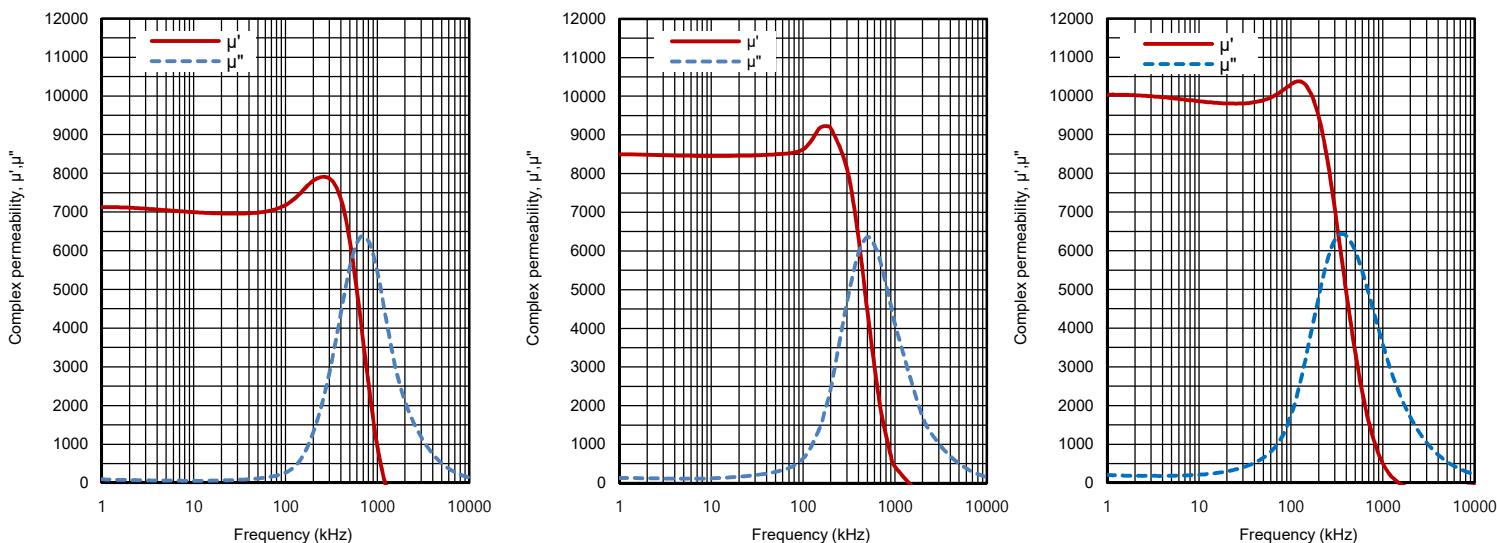
| Characteristics                      | Symbol                 | Unit                              | Conditions  | SM-70T             | SM-85T             | SM-100T <sup>NEW</sup> |
|--------------------------------------|------------------------|-----------------------------------|-------------|--------------------|--------------------|------------------------|
| Initial permeability                 | $\mu_{iac}$            |                                   | 25°C        | 7000 ±25%          | 8500 ±25%          | 10000 ±30%             |
| Relative loss factor                 | $\tan\delta/\mu_{iac}$ | $\times 10^{-6}$                  | 10kHz, 25°C | < 1.5              | 1.5                | < 3.0                  |
| Saturation flux density<br>(1194A/m) | Bs                     | mT                                | 25°C        | 480                | 480                | 440                    |
|                                      |                        |                                   | 100°C       | 340                | 340                | 270                    |
| Remanence                            | Br                     | mT                                | 25°C        | 80                 | 80                 | 110                    |
| Coercivity                           | Hc                     | A/m                               | 25°C        | 4                  | 4                  | 4                      |
| Relative temp. factor                | $\alpha\mu_r$          | $\times 10^{-6}/^{\circ}\text{C}$ | 20~60°C     | -0.1~0.5           | -1~0.5             | -0.5 ~ 0.5             |
| Hysterisis material constant         | $\eta B$               | $\times 10^{-6}/\text{mT}$        | 10kHz, 25°C | < 0.5              | < 0.5              | <0.5                   |
| Curie temperature                    | Tc                     | °C                                |             | > 180              | > 180              | > 145                  |
| Density                              | d                      | kg/m <sup>3</sup>                 |             | $4.90 \times 10^3$ | $4.90 \times 10^3$ | $4.95 \times 10^3$     |
| Resistivity                          | $\rho$                 | Ω·m                               | 25°C        | > 0.5              | > 0.5              | > 0.2                  |

**SM-70T**

**SM-85T**

**SM-100T**

### Complex permeability vs. Frequency



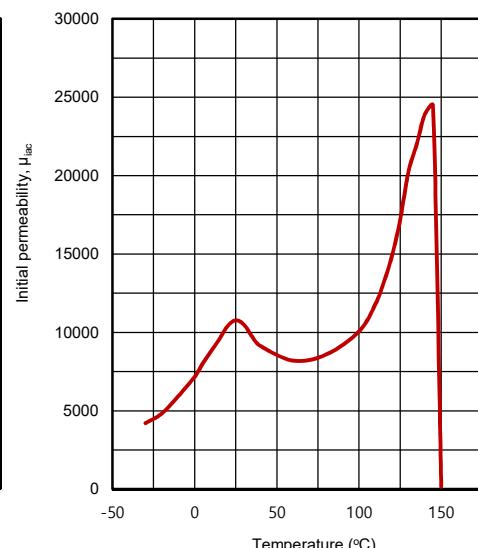
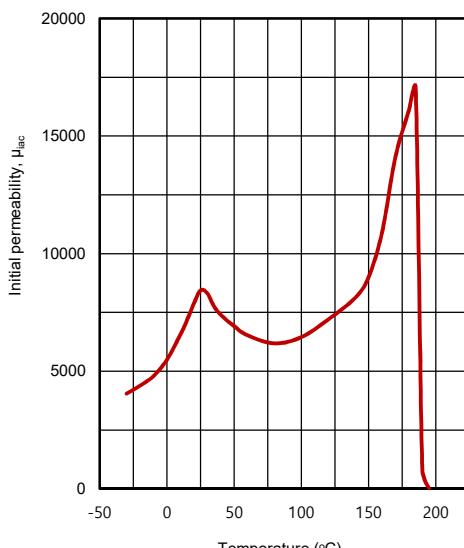
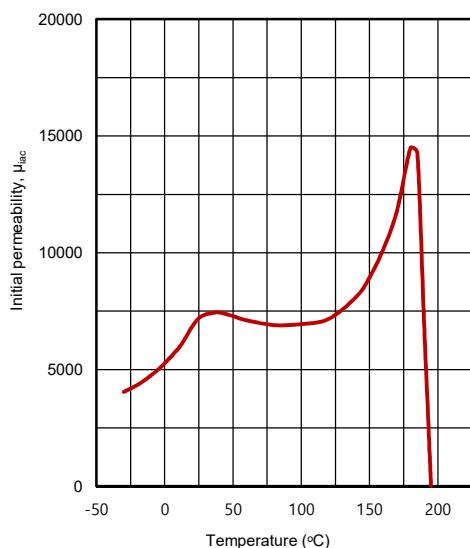
# High Curie Temperature Materials

**SM-70T**

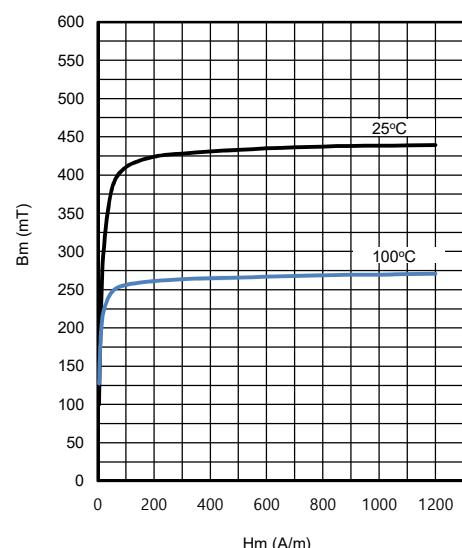
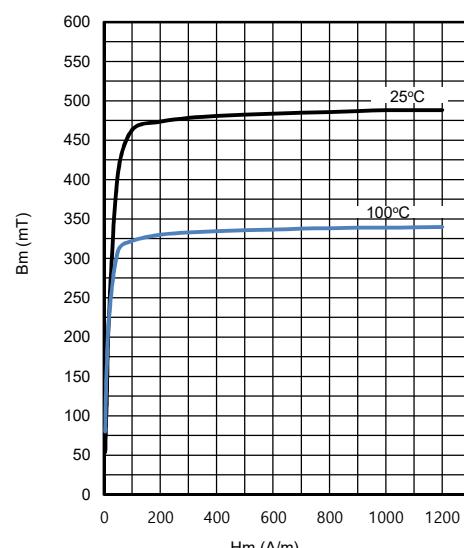
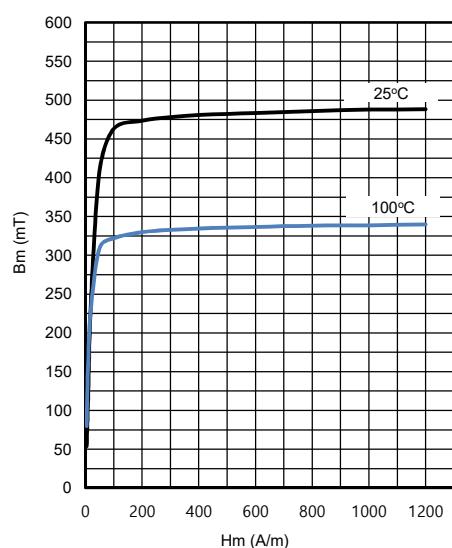
**SM-85T**

**SM-100T**

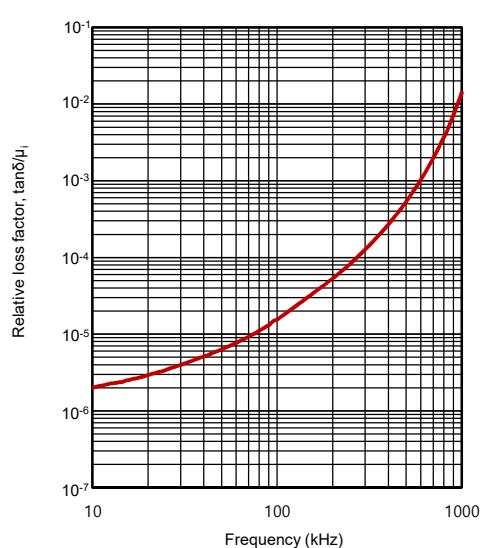
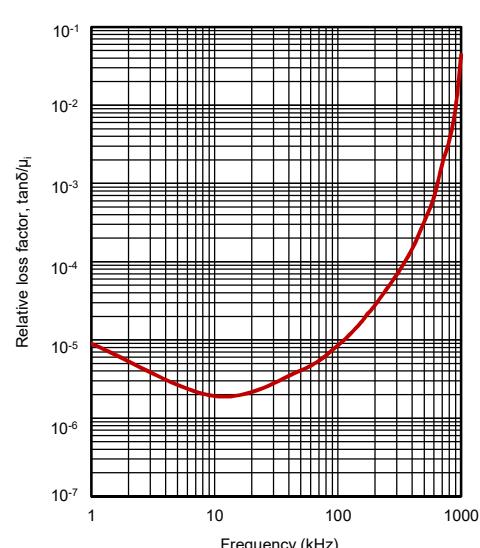
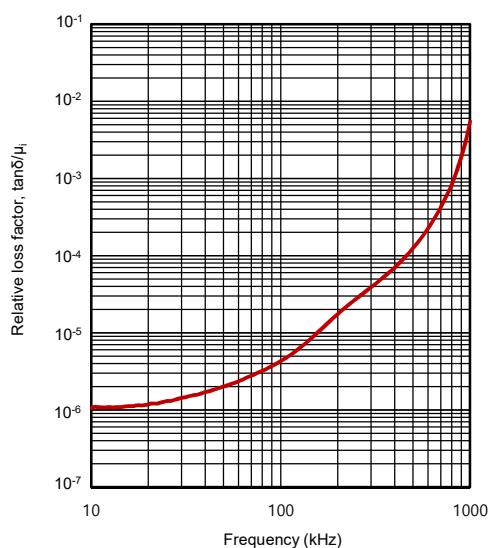
## Initial permeability vs. Temperature



## B<sub>m</sub> vs. H<sub>m</sub>



## tanδ/μ<sub>i</sub> vs. Frequency



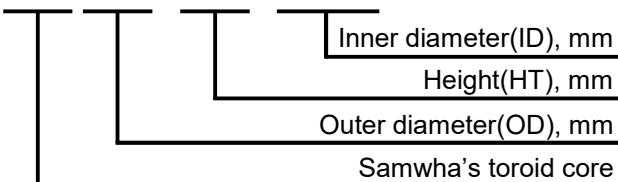
# Products List for High Curie Temperature

| Part No.           | Dimensions[mm]<br>OD × ID × HT |       |       | Core<br>constant<br>$C_1$ [mm <sup>-1</sup> ] | Effective<br>Path<br>Length<br>$\ell_e$ [mm] | Effective<br>Cross<br>Section<br>$A_e$ [mm <sup>2</sup> ] | Window<br>Area<br>$A_w$ [mm <sup>2</sup> ] | Effective<br>Volume<br>$V_e$ [mm <sup>3</sup> ] |
|--------------------|--------------------------------|-------|-------|-----------------------------------------------|----------------------------------------------|-----------------------------------------------------------|--------------------------------------------|-------------------------------------------------|
|                    | Before Coating [mm]            |       |       |                                               |                                              |                                                           |                                            |                                                 |
| OR10×4-6H          | 10.00                          | 6.00  | 4.00  | 3.080                                         | 24.1                                         | 7.8                                                       | 28.3                                       | 188                                             |
| OR12.7×4.7-7.1H    | 12.70                          | 7.10  | 4.70  | 2.300                                         | 29.4                                         | 12.8                                                      | 39.6                                       | 376                                             |
| OR14×7-7.5H        | 14.00                          | 7.50  | 7.00  | 1.440                                         | 31.7                                         | 22.0                                                      | 44.2                                       | 698                                             |
| OR16x7-10H         | 14.00                          | 10.00 | 7.00  | 1.907                                         | 39.3                                         | 20.6                                                      | 78.5                                       | 810                                             |
| OR19×10-10H        | 19.00                          | 10.00 | 10.00 | 0.920                                         | 42.1                                         | 45.7                                                      | 75.4                                       | 1923                                            |
| OR20×10-10H        | 20.00                          | 10.00 | 10.00 | 0.910                                         | 43.6                                         | 48.1                                                      | 78.5                                       | 2092                                            |
| OR22.1×6.35-13.7H  | 22.10                          | 13.70 | 6.35  | 2.070                                         | 54.2                                         | 26.2                                                      | 147.3                                      | 1417                                            |
| OR25×12.5-15H      | 25.00                          | 15.00 | 12.50 | 0.980                                         | 60.2                                         | 61.2                                                      | 176.6                                      | 3681                                            |
| OR26×15-16H        | 26.00                          | 16.00 | 15.00 | 0.860                                         | 63.5                                         | 73.5                                                      | 201.0                                      | 4666                                            |
| OR28×13-16H        | 28.00                          | 16.00 | 13.00 | 0.860                                         | 65.6                                         | 76.0                                                      | 201.0                                      | 4988                                            |
| OR29×7.5-19H       | 29.00                          | 19.00 | 7.50  | 1.980                                         | 73.2                                         | 37.0                                                      | 28.4                                       | 2704                                            |
| OR31×13-19H        | 31.00                          | 19.00 | 13.00 | 0.990                                         | 75.5                                         | 76.5                                                      | 283.4                                      | 5772                                            |
| OR36×15-23H        | 36.00                          | 23.00 | 15.00 | 0.930                                         | 89.7                                         | 95.9                                                      | 415.3                                      | 8596                                            |
| OR38×13-19H        | 38.00                          | 19.00 | 13.00 | 0.720                                         | 82.9                                         | 115.7                                                     | 284.9                                      | 9585                                            |
| OR40×16-24H        | 40.00                          | 24.00 | 16.00 | 0.769                                         | 96.3                                         | 125.3                                                     | 452.0                                      | 12066                                           |
| OR41.8×17.5-26.2H  | 41.80                          | 26.20 | 17.50 | 0.769                                         | 103.0                                        | 134.0                                                     | 539.0                                      | 13800                                           |
| OR44.6×16-20H      | 44.60                          | 20.00 | 15.90 | 0.493                                         | 91.4                                         | 185.4                                                     | 314.0                                      | 16946                                           |
| OR48×16-30H        | 48.00                          | 30.00 | 16.00 | 0.840                                         | 118.1                                        | 141.4                                                     | 706.5                                      | 16700                                           |
| OR49×16-34H        | 49.10                          | 33.80 | 15.90 | 1.060                                         | 127.2                                        | 120.2                                                     | 896.8                                      | 15298                                           |
| OR51.5×13.5-31.5HU | 51.50                          | 31.50 | 13.50 | 0.988                                         | 125.3                                        | 126.8                                                     | 779.0                                      | 15888                                           |
| OR60×18-40H        | 60.00                          | 40.00 | 18.00 | 0.860                                         | 152.9                                        | 177.6                                                     | 1256.0                                     | 27140                                           |
| OR63×25-38H        | 63.00                          | 38.00 | 25.00 | 0.490                                         | 152.0                                        | 306.0                                                     | 1133.5                                     | 46512                                           |
| OR74×13-39H        | 73.66                          | 38.86 | 12.70 | 0.770                                         | 165.3                                        | 213.6                                                     | 1185.4                                     | 35298                                           |

Epoxy and powder coating are optional. Other shapes and materials are available.

## ● Part numbering system

OR 36 x 15 - 23H



# Low Frequency (LF) Antenna

The function of the smart key is the addition of LF(Low frequency) communication technology to the remote key function. LF communication is a technology that identifies the location of a smart key held by a driver using an antenna installed on the vehicle. Through this, the smart key holder unlocks the lock by pressing the door button at the front of the car, and can start the engine by pressing it.

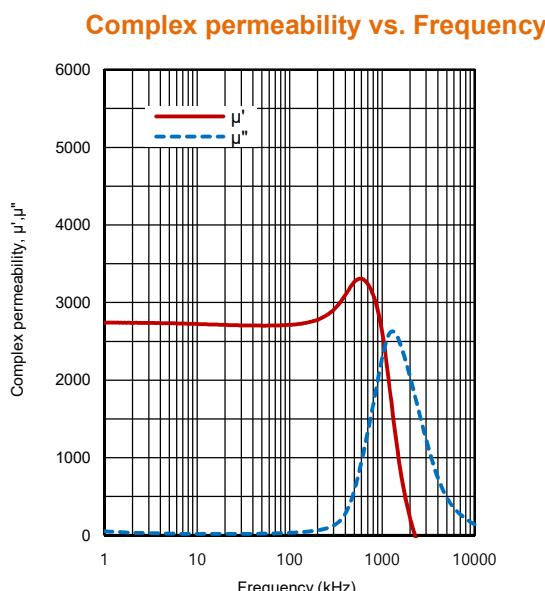
LF communication technology accurately determines the location of the smart key, estimates the location of the holder, and operates the function, so accurate recognition distance is very important.

To meet these requirements, Samwha Electronics' ferrite materials are designed with extremely stable properties no matter what the temperature change, from polar and tropical regions. SM-23T which has the permeability of 2300 is widely used for this LF antenna application, and in case that higher permeability is required, SM-43T shows best performance as well.

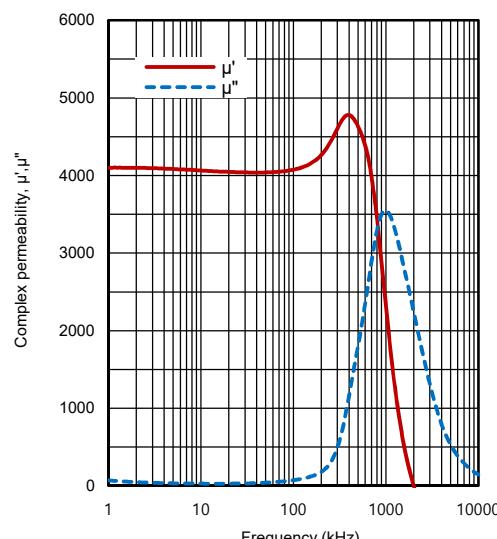
## Temperature Stability Materials

| Characteristics                   | Symbol                 | Unit                              | Conditions  | SM-23T             | SM-43T             |
|-----------------------------------|------------------------|-----------------------------------|-------------|--------------------|--------------------|
| Initial permeability              | $\mu_{iac}$            |                                   | 25°C        | 2300 ±25%          | 4300 ±25%          |
| Relative loss factor              | $\tan\delta/\mu_{iac}$ | $\times 10^{-6}$                  | 10kHz, 25°C | < 3.0              | < 5                |
| Saturation flux density (1194A/m) | Bs                     | mT                                | 25°C        | 460                | 450                |
| Remanence                         | Br                     | mT                                | 25°C        | 60                 | 40                 |
| Coercivity                        | Hc                     | A/m                               | 25°C        | 10                 | 5                  |
| Relative temp. factor             | $\alpha\mu r$          | $\times 10^{-6}/^{\circ}\text{C}$ | -30~20°C    | -0.5 ~ 0.5         | -0.5 ~ 0.5         |
|                                   |                        |                                   | 0~20°C      | -0.5 ~ 0.5         | 0 ~ 1.0            |
|                                   |                        |                                   | 20~70°C     | 0 ~ 1.0            | 0 ~ 1.0            |
| Hysteresis material constant      | $\eta B$               | $\times 10^{-6}/\text{mT}$        | 10kHz, 25°C | <0.5               | <0.8               |
| Curie temperature                 | Tc                     | °C                                |             | > 170              | > 160              |
| Density                           | d                      | kg/m³                             |             | $4.80 \times 10^3$ | $4.80 \times 10^3$ |
| Resistivity                       | $\rho$                 | Ω·m                               | 25°C        | > 7                | > 5                |

**SM-23T**

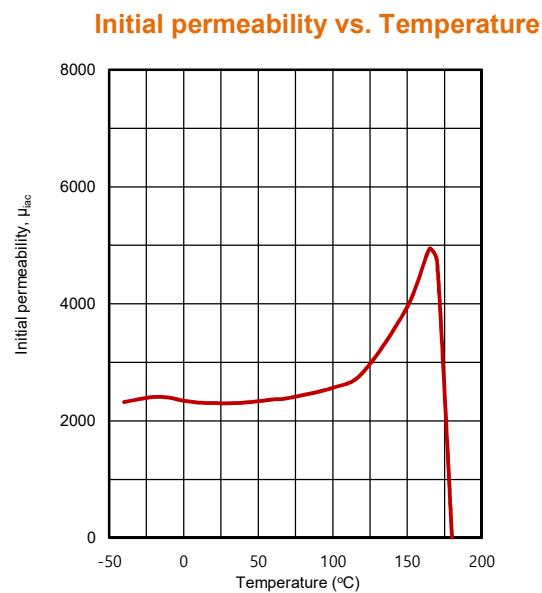


**SM-43T**

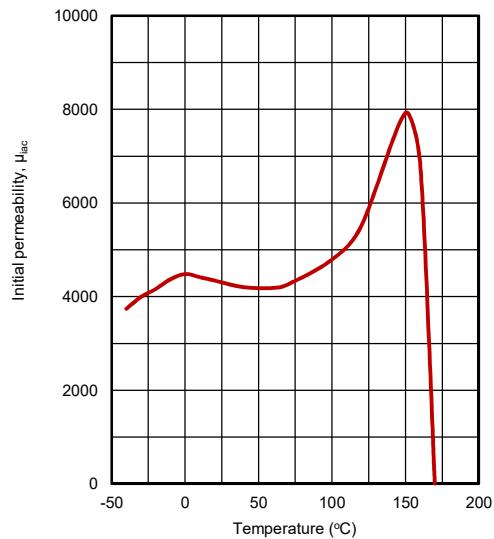


# Temperature Stability Materials

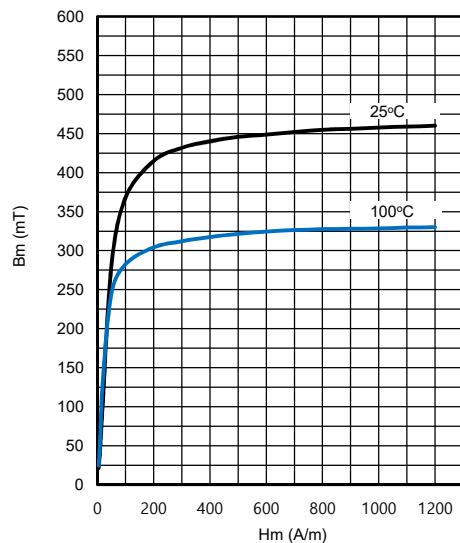
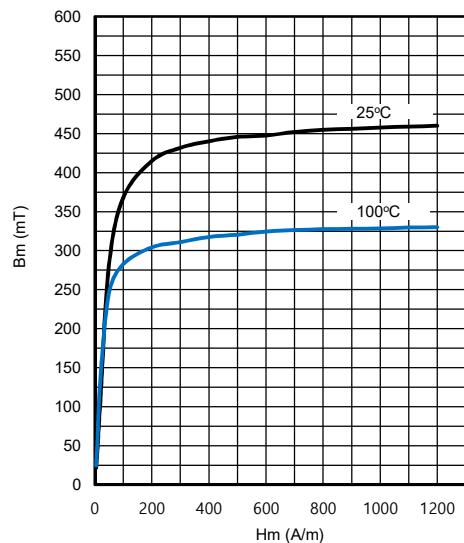
**SM-23T**



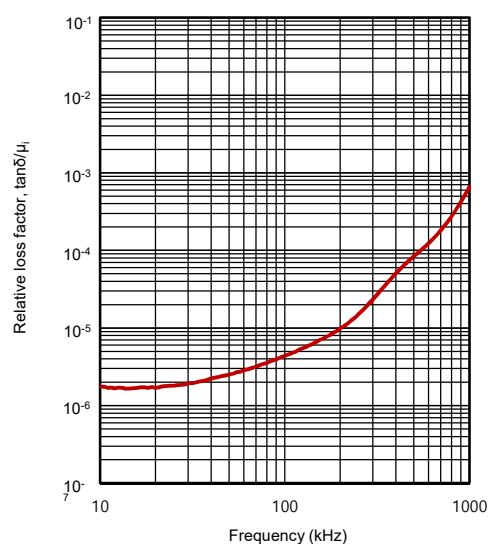
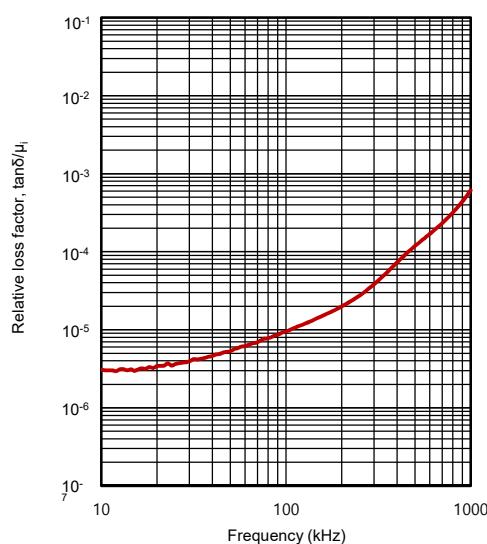
**SM-43T**



**Complex permeability vs. Frequency**



**$\tan\delta/\mu_i$  vs. Frequency**

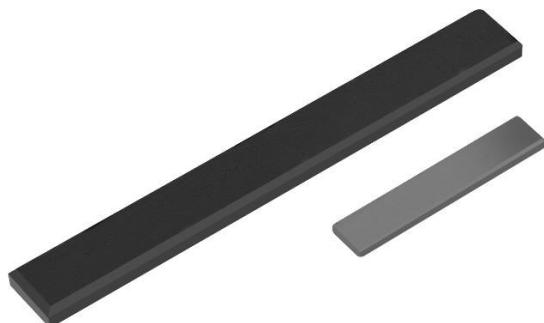
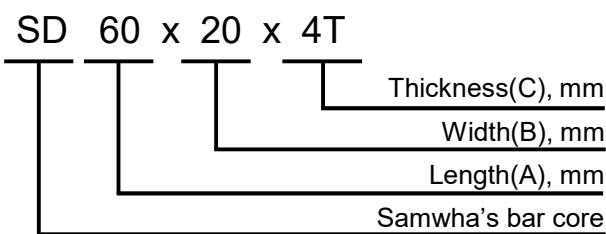


# Products List for Low Frequency Antenna

| Part no.      | Materials      | Length(A)<br>[mm] | Width(B)<br>[mm] | Thickness(C)<br>[mm] |
|---------------|----------------|-------------------|------------------|----------------------|
| SD35×15×5T    | SM-23T, SM-43T | 35.00 ± 0.40      | 15.00 ± 0.30     | 5.00 ± 0.15          |
| SD40×15×5T    | SM-23T, SM-43T | 40.00 ± 0.50      | 15.00 ± 0.30     | 5.00 ± 0.15          |
| SD47×9×3T     | SM-23T, SM-43T | 47.00 ± 0.40      | 9.00 ± 0.20      | 3.00 ± 0.10          |
| SD50×8×2.5T   | SM-23T, SM-43T | 50.00 ± 0.70      | 8.00 ± 0.15      | 2.50 ± 0.10          |
| SD50×10×2.5T  | SM-23T, SM-43T | 50.00 ± 0.40      | 10.00 ± 0.20     | 2.50 ± 0.10          |
| SD50×12×3T    | SM-23T, SM-43T | 50.00 ± 0.40      | 12.00 ± 0.20     | 3.00 ± 0.10          |
| SD53×7×2T     | SM-23T, SM-43T | 53.00 ± 0.40      | 7.00 ± 0.15      | 2.00 ± 0.10          |
| SD53×12×3T    | SM-23T, SM-43T | 53.00 ± 0.40      | 12.00 ± 0.20     | 3.00 ± 0.10          |
| SD60×8×4T     | SM-23T, SM-43T | 60.00 ± 0.50      | 8.00 ± 0.20      | 4.00 ± 0.20          |
| SD60×16×3.8T  | SM-23T, SM-43T | 60.00 ± 0.50      | 16.00 ± 0.20     | 3.80 ± 0.15          |
| SD60×20×4T    | SM-23T, SM-43T | 60.00 ± 0.70      | 20.00 ± 0.30     | 4.00 ± 0.15          |
| SD63×7×2.5T   | SM-23T, SM-43T | 63.00 ± 0.40      | 7.00 ± 0.15      | 2.50 ± 0.10          |
| SD65×15×5T    | SM-23T, SM-43T | 65.00 ± 0.60      | 15.00 ± 0.20     | 5.00 ± 0.20          |
| SD66×12×3T    | SM-23T, SM-43T | 65.60 ± 0.70      | 12.00 ± 0.20     | 3.00 ± 0.10          |
| SD68×7×3T     | SM-23T, SM-43T | 68.00 ± 0.70      | 7.00 ± 0.20      | 3.00 ± 0.20          |
| SD70×15×5T    | SM-23T, SM-43T | 70.00 ± 0.70      | 15.00 ± 0.30     | 5.00 ± 0.30          |
| SD75×15×5T    | SM-23T, SM-43T | 75.00 ± 0.70      | 15.00 ± 0.30     | 5.00 ± 0.20          |
| SD80×12×5T    | SM-23T, SM-43T | 80.00 ± 0.70      | 11.75 ± 0.30     | 4.90 ± 0.20          |
| SD80×15×5T    | SM-23T, SM-43T | 80.00 ± 0.70      | 15.00 ± 0.30     | 5.00 ± 0.20          |
| SD90×8×4T     | SM-23T, SM-43T | 90.00 ± 0.70      | 8.00 ± 0.20      | 4.00 ± 0.20          |
| SD100×12×5T   | SM-23T, SM-43T | 100.00 ± 1.20     | 12.00 ± 0.30     | 5.00 ± 0.20          |
| SD105×15×5T   | SM-23T, SM-43T | 105.00 ± 1.00     | 15.00 ± 0.20     | 5.00 ± 0.20          |
| SD110×10×3.2T | SM-23T, SM-43T | 110.00 ± 1.00     | 10.00 ± 0.20     | 3.20 ± 0.20          |
| SD124×6.5×3T  | SM-23T, SM-43T | 124.00 ± 1.20     | 6.50 ± 0.20      | 3.00 ± 0.10          |

Other shapes and materials are available.

## ● Part numbering system



# Magnetic Powder Cores

Magnetic Powder Cores (MPC) are metal powder alloy cores designed to have low loss in a wide range of frequencies by insulating magnetic metal alloy powder. Since all the fine particles that make up the core are insulated and evenly distributed in the core, it does not easily saturate even when a high current flows. MPC is classified into MPP, High Flux, Sendust, Fe-Si (our name is Super Flux), and each material has its own composition. Among them, the material used for general purpose is Sendust (Fe-Si-Al), but as the use of high current increases in Electric Vehicles, the market is rapidly shifting to High Flux (Ni-Fe) or Super Flux (Fe-Si).

Samwha Electronics offers good solutions not only for ferrite cores but also for metal powder cores. Designers will be able to optimal circuits design through Samwha's soft magnetic core in response to higher frequencies and higher currents.

## ● Benefit of Samwha Powder Cores

### 1. Higher DC Biased Characteristics

- Sendust is very common for normal DCB characteristics , if higher required, High Flux and Super Flux could be best solution for designers.

### 2. Variety of Shapes

- Toroid cores are in common, and other shapes such as E and Cylinder, Blocks cores also available in production.

### 3. Variety of Coating materials

- For reinforcement of insulation for harsh environment, powder coating is recommended and process is in house. Spray coating method is also optional.

### 4. Temperature stability

- Extremely stable with electrical characteristics for temperature change

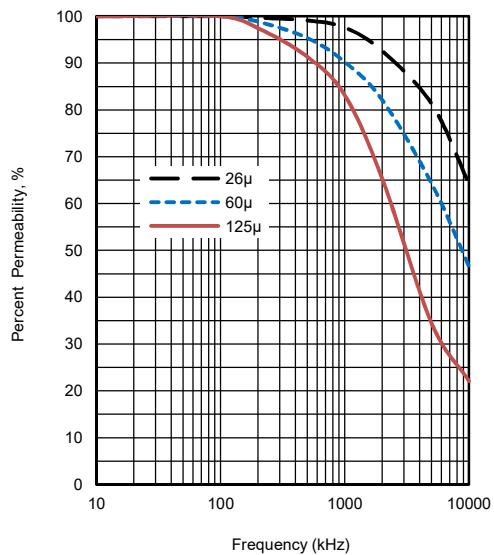


# Magnetic powder cores materials

| Characteristics                       | Symbol | Unit              | Conditions    | High Flux            | Super Flux           | Sendust              |
|---------------------------------------|--------|-------------------|---------------|----------------------|----------------------|----------------------|
| Material alloy                        |        |                   |               | Ni-Fe                | Fe-Si                | Fe-Si-Al             |
| Permeability                          | $\mu$  |                   | 25°C          | 26, 60, 125          | 26, 60, 90           | 26, 60, 125          |
| Saturation flux density               | Bs     | G                 | 25°C          | 15000                | 16000                | 10000                |
| Core loss<br>(Permeability 60 $\mu$ ) | Pcv    | kW/m <sup>3</sup> | 25kHz, 1000G  | 130                  | 280                  | 130                  |
|                                       |        |                   | 50kHz, 1000G  | 300                  | 670                  | 300                  |
|                                       |        |                   | 100kHz, 1000G | 750                  | 1700                 | 670                  |
|                                       |        |                   | 200kHz, 1000G | 2150                 | 5300                 | 2050                 |
| DC Biased<br>(@1000e)                 | DCB    | %<br>%            | 26 $\mu$      | 93                   | -                    | 75                   |
|                                       |        |                   | 60 $\mu$      | 80                   | 72                   | 48                   |
|                                       |        |                   | 90 $\mu$      | -                    | 56                   | 30                   |
|                                       |        |                   | 125 $\mu$     | 47                   | -                    | 19                   |
| Curie temperature                     | Tc     | °C                |               | 500                  | 700                  | 500                  |
| Density<br>(Permeability 60 $\mu$ )   | d      | kg/m <sup>3</sup> |               | 7.30×10 <sup>3</sup> | 6.80×10 <sup>3</sup> | 5.80×10 <sup>3</sup> |

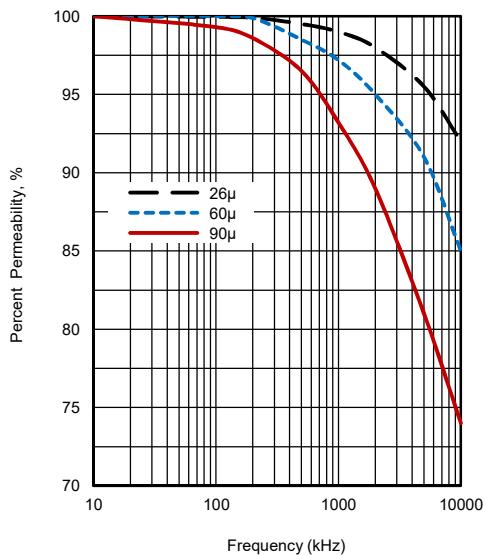
## High Flux

### Permeability vs. Frequency

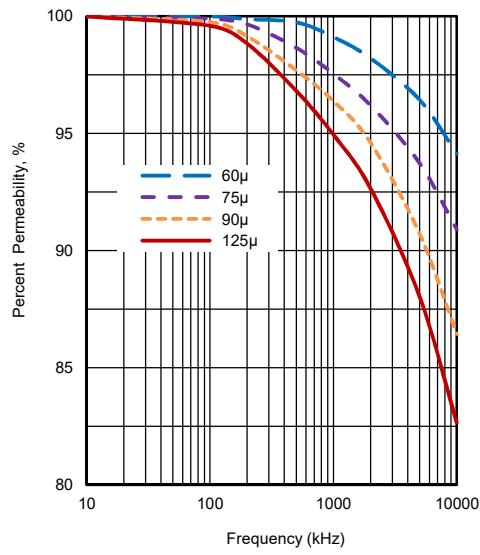


## Super Flux

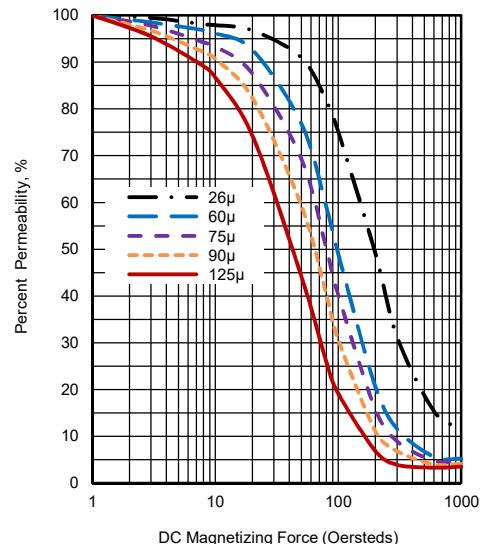
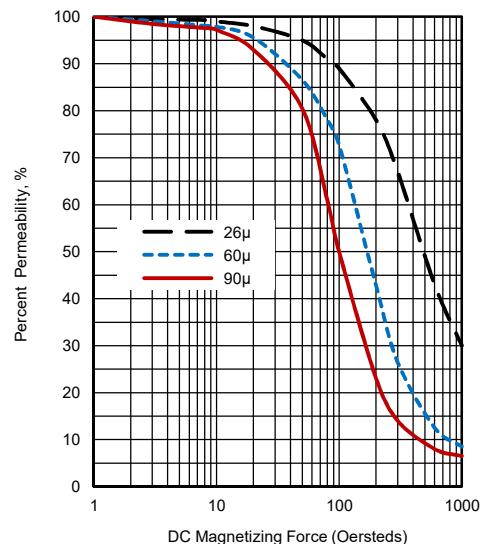
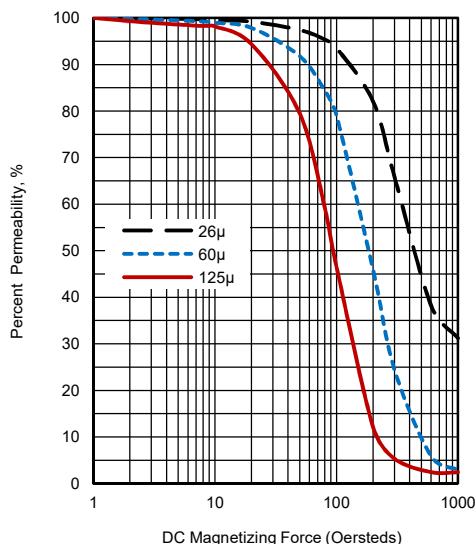
### Permeability vs. Frequency



## Sendust



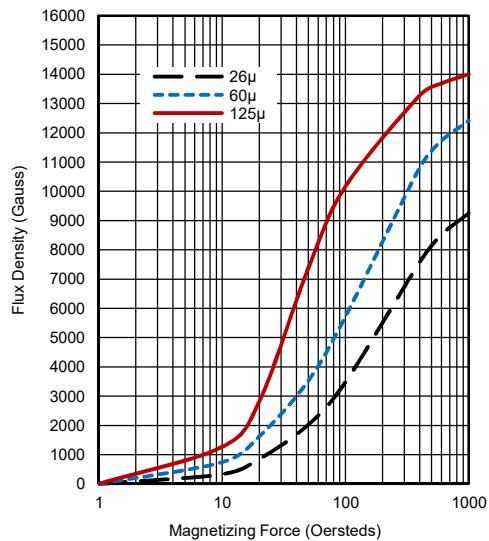
### Permeability vs. DC Bias



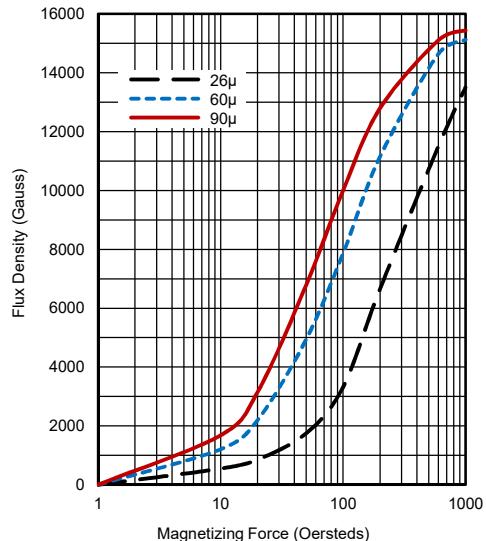
# Magnetic powder cores materials

## High Flux

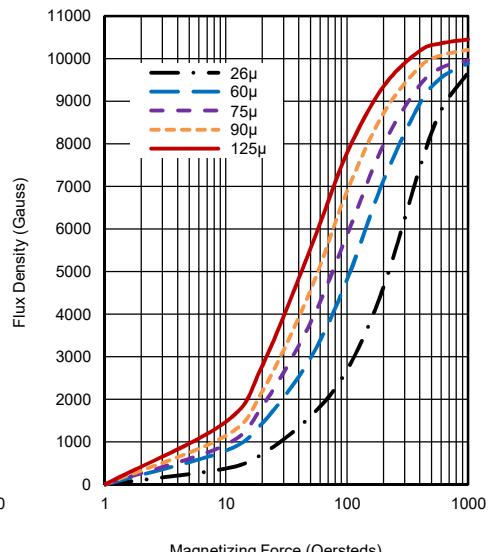
### Normal magnetization



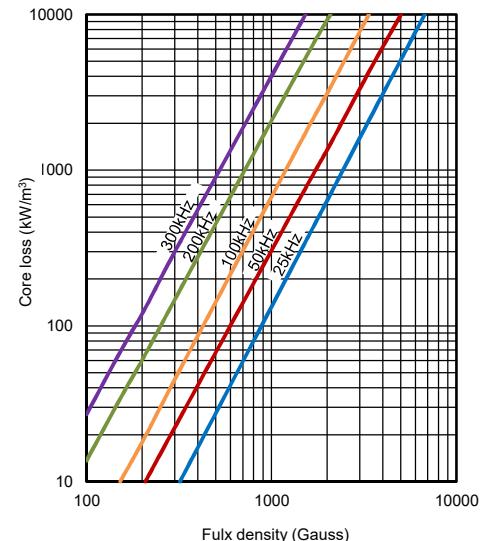
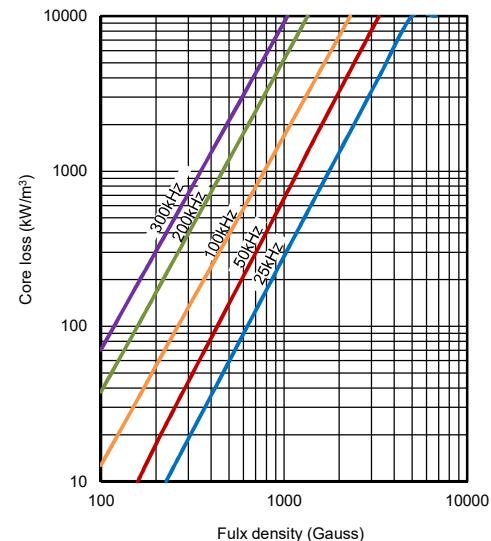
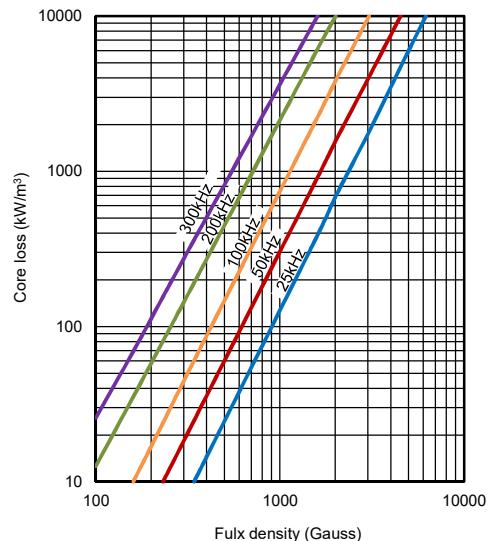
## Super Flux



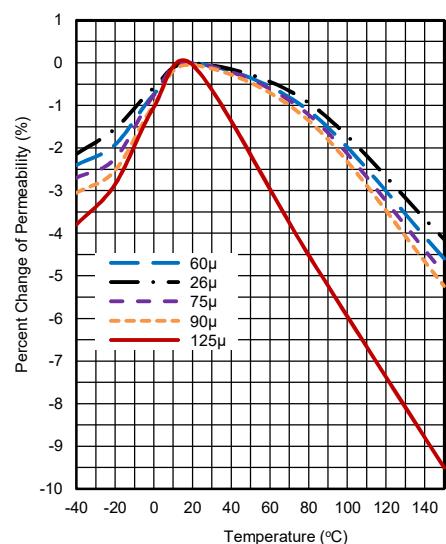
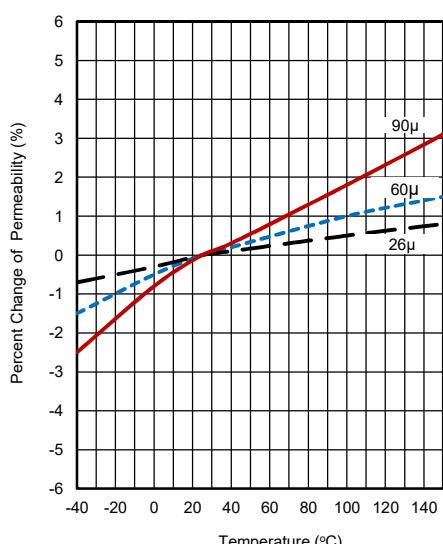
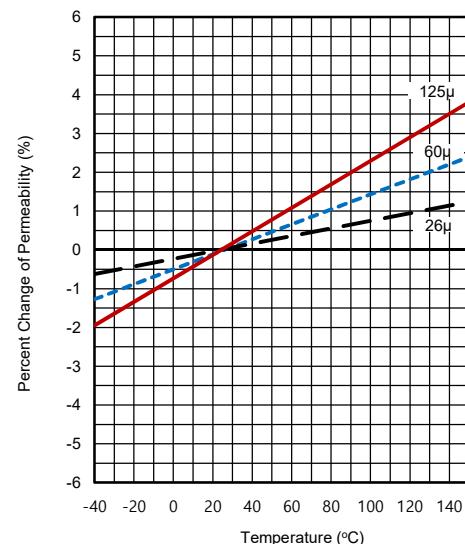
## Sendust



### Typical core losses



### Temperature Stability



## Products List of magnetic powder cores

| Part No.   | AL value [nH/N <sup>2</sup> ] |     |     |     |     | Dimensions[mm]<br>OD(Max)×ID(Min)×HT(Max) |       |       | Magnetic<br>Path<br>Length<br>$\ell$ [mm] | Cross<br>Section<br>A [mm <sup>2</sup> ] | Window<br>Area<br>Wa [mm <sup>2</sup> ] | Volume<br>V [mm <sup>3</sup> ] |
|------------|-------------------------------|-----|-----|-----|-----|-------------------------------------------|-------|-------|-------------------------------------------|------------------------------------------|-----------------------------------------|--------------------------------|
|            | 026                           | 060 | 075 | 090 | 125 | After Coating [mm]                        |       |       |                                           |                                          |                                         |                                |
| OR063□○○○  | 10                            | 24  | 30  | 36  | 50  | 6.99                                      | 2.29  | 3.34  | 1.36                                      | 0.05                                     | 0.38                                    | 0.06                           |
| OR066□○○○  | 11                            | 26  | 32  | 39  | 54  | 7.24                                      | 2.29  | 3.18  | 1.36                                      | 0.05                                     | 0.41                                    | 0.06                           |
| OR067□○○○  | 21                            | 50  | 62  | 74  | 103 | 7.32                                      | 2.21  | 5.54  | 1.36                                      | 0.09                                     | 0.42                                    | 0.13                           |
| OR068□○○○  | 14                            | 33  | 42  | 50  | 70  | 7.62                                      | 3.45  | 5.72  | 1.65                                      | 0.07                                     | 0.46                                    | 0.12                           |
| OR078□○○○  | 11                            | 25  | 31  | 37  | 52  | 8.51                                      | 3.43  | 3.81  | 1.79                                      | 0.06                                     | 0.57                                    | 0.11                           |
| OR096□○○○  | 11                            | 25  | 32  | 38  | 53  | 10.29                                     | 4.27  | 3.81  | 2.18                                      | 0.08                                     | 0.83                                    | 0.16                           |
| OR097□○○○  | 14                            | 32  | 40  | 48  | 66  | 10.29                                     | 4.27  | 4.57  | 2.18                                      | 0.09                                     | 0.83                                    | 0.21                           |
| OR102□○○○  | 14                            | 32  | 40  | 48  | 66  | 10.80                                     | 4.57  | 4.57  | 2.38                                      | 0.10                                     | 0.92                                    | 0.24                           |
| OR112□○○○  | 11                            | 26  | 32  | 38  | 53  | 11.90                                     | 5.89  | 4.72  | 2.69                                      | 0.09                                     | 1.11                                    | 0.24                           |
| OR127□○○○  | 12                            | 27  | 34  | 40  | 56  | 13.46                                     | 6.99  | 5.51  | 3.12                                      | 0.11                                     | 1.42                                    | 0.36                           |
| OR166□○○○  | 15                            | 35  | 43  | 52  | 72  | 17.40                                     | 9.53  | 7.11  | 4.11                                      | 0.19                                     | 2.38                                    | 0.79                           |
| OR172□○○○  | 19                            | 43  | 53  | 64  | 89  | 18.03                                     | 9.02  | 7.11  | 4.14                                      | 0.23                                     | 2.55                                    | 0.96                           |
| OR203□○○○  | 14                            | 32  | 41  | 49  | 68  | 21.10                                     | 12.07 | 7.11  | 5.09                                      | 0.23                                     | 3.50                                    | 1.15                           |
| OR229□○○○  | 19                            | 43  | 54  | 65  | 90  | 23.62                                     | 13.39 | 8.38  | 5.67                                      | 0.33                                     | 4.38                                    | 1.88                           |
| OR234□○○○  | 22                            | 51  | 63  | 76  | 105 | 24.30                                     | 13.77 | 9.70  | 5.88                                      | 0.39                                     | 4.64                                    | 2.28                           |
| OR270□○○○  | 32                            | 75  | 94  | 113 | 157 | 27.70                                     | 14.10 | 11.99 | 6.35                                      | 0.65                                     | 6.03                                    | 4.15                           |
| OR330□○○○  | 28                            | 61  | 76  | 91  | 127 | 33.83                                     | 19.30 | 11.61 | 8.15                                      | 0.67                                     | 8.99                                    | 5.48                           |
| OR343□○○○  | 16                            | 38  | 47  | 57  | 79  | 35.20                                     | 22.60 | 9.83  | 8.95                                      | 0.45                                     | 9.73                                    | 4.06                           |
| OR358□○○○  | 24                            | 56  | 70  | 84  | 117 | 36.70                                     | 21.50 | 11.28 | 8.98                                      | 0.68                                     | 10.58                                   | 6.09                           |
| OR400□○○○  | 35                            | 81  | 101 | 121 | 168 | 40.70                                     | 23.30 | 15.37 | 9.84                                      | 1.07                                     | 13.01                                   | 10.55                          |
| OR467□○○○  | 59                            | 135 | 169 | 202 | 281 | 47.60                                     | 23.30 | 18.92 | 10.74                                     | 1.99                                     | 17.80                                   | 21.37                          |
| OR468□○○○  | 37                            | 86  | 107 | 128 | 178 | 47.60                                     | 27.90 | 16.13 | 11.63                                     | 1.34                                     | 17.80                                   | 15.58                          |
| OR508□○○○  | 32                            | 73  | 91  | 109 | 152 | 51.70                                     | 30.90 | 14.35 | 12.73                                     | 1.25                                     | 20.99                                   | 15.91                          |
| OR571□○○○  | 60                            | 138 | 172 | 207 | 287 | 58.00                                     | 25.60 | 16.10 | 12.50                                     | 2.29                                     | 6.16                                    | 28.63                          |
| OR610□○○○  | 83                            | 192 | 240 | 288 | 400 | 63.10                                     | 31.37 | 26.27 | 14.37                                     | 3.68                                     | 31.27                                   | 52.81                          |
| OR740□○○○  | 89                            | 206 | 257 | 309 | 429 | 75.20                                     | 44.07 | 36.27 | 18.38                                     | 5.04                                     | 44.41                                   | 92.64                          |
| OR777□○○○  | 30                            | 68  | 85  | 102 | 142 | 78.90                                     | 48.00 | 13.97 | 20.00                                     | 1.77                                     | 48.89                                   | 35.40                          |
| OR778□○○○  | 35                            | 85  | 107 | 128 | 178 | 78.90                                     | 48.00 | 17.20 | 20.00                                     | 2.27                                     | 48.89                                   | 45.40                          |
| OR1016□○○○ | 47                            | 112 | 137 | 164 | 228 | 103.10                                    | 55.70 | 17.80 | 24.27                                     | 3.52                                     | 24.36                                   | 85.48                          |

### ● Part numbering system

Other shapes and materials are available.

OR 467 H 060

Permeability, 060: 60 $\mu$ , 125: 125 $\mu$

Material code, S: Sendust, F: Super Flux, H: High Flux

Outer diameter, 096: 9.6mm, 467: 46.7mm, 1016: 101.6mm

Samwha's toroid core



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